

2-Flute



Uncoated



AlTiN Coated



TiCN Coated

2-Flute, Square End, 30° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Shank ø	Uncoated Part #	AlTiN Coated Part #	TiCN Coated Part #
1/64	.0156	.023	1-1/2	1/8	RE10001	RE10201	—
1/64	.0156	1/32	1-1/2	1/8	RE10801	RE11001	RE11201
1/32	.0313	1/16	1-1/2	1/8	RE10002	RE10202	—
1/32	.0313	1/8	1-1/2	1/8	RE10802	RE11002	RE11202
3/64	.0469	3/32	1-1/2	1/8	RE10003	RE10203	—
3/64	.0469	1/8	1-1/2	1/8	RE10803	RE11003	RE11203
1/16	.0625	1/8	1-1/2	1/8	RE10004	RE10204	—
1/16	.0625	1/4	1-1/2	1/8	RE10804	RE11004	RE11204
5/64	.0781	1/8	1-1/2	1/8	RE10005	RE10205	—
5/64	.0781	1/4	1-1/2	1/8	RE10805	RE11005	RE11205
3/32	.0938	3/16	1-1/2	1/8	RE10006	RE10206	—
3/32	.0938	3/8	1-1/2	1/8	RE10806	RE11006	RE11206
7/64	.1094	3/8	1-1/2	1/8	RE10807	RE11007	RE11207
1/8	.1250	1/4	1-1/2	1/8	RE10008	RE10208	—
1/8	.1250	1/2	1-1/2	1/8	RE10808	RE11008	RE11208
1/8	.1250	3/4	2-1/4	1/8	RE12008	RE12408	RE12808
1/8	.1250	1	3	1/8	RE12208	RE12608	RE13008
9/64	.1406	9/16	2	3/16	RE10809	RE11009	RE11209
5/32	.1563	5/16	2	3/16	RE10010	RE10210	—
5/32	.1563	9/16	2	3/16	RE10810	RE11010	RE11210
11/64	.1719	5/8	2	3/16	RE10811	RE11011	RE11211
3/16	.1875	3/8	2	3/16	RE10012	RE10212	—
3/16	.1875	5/8	2	3/16	RE10812	RE11012	RE11212
3/16	.1875	3/4	2-1/2	3/16	RE12012	RE12412	RE12812
3/16	.1875	1-1/8	3	3/16	RE12212	RE12612	RE13012
13/64	.2031	5/8	2-1/2	1/4	RE10813	RE11013	RE11213
7/32	.2188	7/16	2	1/4	RE10014	RE10214	—
7/32	.2188	5/8	2-1/2	1/4	RE10814	RE11014	RE11214
15/64	.2344	3/4	2-1/2	1/4	RE10815	RE11015	RE11215
1/4	.2500	1/2	2	1/4	RE10016	RE10216	—
1/4	.2500	3/4	2-1/2	1/4	RE10816	RE11016	RE11216
1/4	.2500	1	4	1/4	RE12017	RE12417	RE12817
1/4	.2500	1-1/8	3	1/4	RE12016	RE12416	RE12816
1/4	.2500	1-1/2	4	1/4	RE12216	RE12616	RE13016
1/4	.2500	1-1/2	6	1/4	RE12217	RE12617	RE13017
17/64	.2656	3/4	2-1/2	5/16	RE10817	RE11017	RE11217
9/32	.2813	3/4	2-1/2	5/16	RE10818	RE11018	RE11218



Tolerances	Diameter	Shank
1/64"-7/64"	+0.000, -0.001	-0.0001, -0.0004
1/8"-1/2"	+0.000, -0.002	-0.0001, -0.0004
9/16"-1"	+0.000, -0.003	-0.0001, -0.0004



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